

RELIABILITY REPORT

FOR

MAX829EUK+

PLASTIC ENCAPSULATED DEVICES

February 10, 2010

## **MAXIM INTEGRATED PRODUCTS**

120 SAN GABRIEL DR. SUNNYVALE, CA 94086

Approved by
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Quality Assurance
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#### Conclusion

The MAX829EUK+ successfully meets the quality and reliability standards required of all Maxim products. In addition, Maxim's continuous reliability monitoring program ensures that all outgoing product will continue to meet Maxim's quality and reliability standards.

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## I. Device Description

#### A. General

The ultra-small MAX828/MAX829 monolithic, CMOS charge-pump inverters accept input voltages ranging from +1.5V to +5.5V. The MAX828 operates at 12kHz, and the MAX829 operates at 35kHz. Their high efficiency (greater than 90% over most of the load-current range) and low operating current (60µA for the MAX828) make these devices ideal for both battery-powered and board-level voltage-conversion applications. The MAX828/MAX829 combine low quiescent current and high efficiency. Oscillator control circuitry and four power MOSFET switches are included on-chip. Applications include generating a -5V supply from a +5V logic supply to power analog circuitry. Both parts come in a 5-pin SOT23-5 package and can deliver 25mA with a voltage drop of 500mV. For a similar device with logic-controlled shutdown, refer to the MAX1719/MAX1720/MAX1721. For applications requiring more power, the MAX860 delivers up to 50mA with a voltage drop of 600mV, in a space-saving µMAX® package.



#### II. Manufacturing Information

A. Description/Function: Switched-Capacitor Voltage Inverters

B. Process: S3

C. Number of Device Transistors:

D. Fabrication Location: Oregon

E. Assembly Location: Malaysia, Philippines, Thailand

F. Date of Initial Production: Pre 1997

## III. Packaging Information

A. Package Type: 5-pin SOT23
B. Lead Frame: Copper

C. Lead Finish: 100% matte TinD. Die Attach: ConductiveE. Bondwire: Au (1 mil dia.)

F. Mold Material: Epoxy with silica filler
G. Assembly Diagram: #05-1101-0002
H. Flammability Rating: Class UL94-V0

I. Classification of Moisture Sensitivity per

JEDEC standard J-STD-020-C

J. Single Layer Theta Ja: 324.3°C/WK. Single Layer Theta Jc: 82°C/W

#### IV. Die Information

A. Dimensions: 38 X 57 mils

B. Passivation: Si<sub>3</sub>N<sub>4</sub>/SiO<sub>2</sub> (Silicon nitride/ Silicon dioxide)

Level 1

C. Interconnect: Al/0.5%Cu with Ti/TiN Barrier

D. Backside Metallization: None

E. Minimum Metal Width: 3.0 microns (as drawn)F. Minimum Metal Spacing: 3.0 microns (as drawn)

G. Bondpad Dimensions: 5 mil. Sq.
H. Isolation Dielectric: SiO<sub>2</sub>
I. Die Separation Method: Wafer Saw



#### V. Quality Assurance Information

A. Quality Assurance Contacts: Ken Wendel (Director, Reliability Engineering)

Bryan Preeshl (Managing Director of QA)

B. Outgoing Inspection Level: 0.1% for all electrical parameters guaranteed by the Datasheet.

0.1% For all Visual Defects.

C. Observed Outgoing Defect Rate: < 50 ppm</li>D. Sampling Plan: Mil-Std-105D

3. = 4.48 F.I.T. (60% confidence level @ 25°C)

## VI. Reliability Evaluation

## A. Accelerated Life Test

The results of the 135°C biased (static) life test are shown in Table 1. Using these results, the Failure Rate ( 3) is calculated as follows:

$$\frac{\lambda}{\text{MTTF}} = \frac{1}{192 \times 4340 \times 240 \times 2}$$
 (Chi square value for MTTF upper limit) 
$$\frac{1}{192 \times 4340 \times 240 \times 2}$$
 (where 4340 = Temperature Acceleration factor assuming an activation energy of 0.8eV) 
$$\lambda = 4.48 \times 10^{-9}$$

The following failure rate represents data collected from Maxim"s reliability monitor program. Maxim performs quarterly life test monitors on its processes. This data is published in the Reliability Report found at http://www.maxim-ic.com/qa/reliability/monitor. Cumulative monitor data for the S3 Process results in a FIT Rate of 0.04 @ 25C and 0.69 @ 55C (0.8 eV, 60% UCL)

#### B. Moisture Resistance Tests

The industry standard 85°C/85%RH or HAST testing is monitored per device process once a quarter.

## C. E.S.D. and Latch-Up Testing

The PX03-1 die type has been found to have all pins able to withstand a HBM transient pulse of +/-2000 V per Mil-Std 883 Method 3015.7. Latch-Up testing has shown that this device withstands a current of +/-100 mA.



# **Table 1**Reliability Evaluation Test Results

## MAX829EUK+

TEST ITEM	TEST CONDITION	FAILURE IDENTIFICATION	SAMPLE SIZE	NUMBER OF FAILURES	
Static Life Test	(Note 1)				
	Ta = 135°C	DC Parameters	240	0	
	Biased	& functionality			
	Time = 192 hrs.				
Moisture Testing	(Note 2)				
HAST	Ta = 130°C	DC Parameters	77	0	
	RH = 85%	& functionality			
	Biased				
	Time = 96hrs.				
Mechanical Stres	ss (Note 2)				
Temperature	-65°C/150°C	DC Parameters	77	0	
Cycle	1000 Cycles	& functionality			
	Method 1010				

Note 1: Life Test Data may represent plastic DIP qualification lots.

Note 2: Generic Package/Process data