RELIABILITY REPORT

FOR

MAX7314ATG+

PLASTIC ENCAPSULATED DEVICES

May 19, 2009

MAXIM INTEGRATED PRODUCTS

120 SAN GABRIEL DR.

SUNNYVALE, CA 94086

Approved by
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Quality Assurance
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Conclusion

The MAX7314ATG+ successfully meets the quality and reliability standards required of all Maxim products. In addition, Maxim"s continuous reliability monitoring program ensures that all outgoing product will continue to meet Maxim"s quality and reliability standards.

Table of Contents

I. Device Description

A. General

The MAX7314 I²C-compatible serial interfaced peripheral provides microprocessors with 16 I/O ports plus one output-only port and one input-only port. Each I/O port can be individually configured as either an open-drain current-sinking output rated at 50mA and 5.5V, or a logic input with transition detection. The output-only port can be assigned as an interrupt output for transition detection. The outputs are capable of driving LEDs, or providing logic outputs with external resistive pullup up to 5.5V. Eight-bit PWM current control is built in for all 17 output ports. A 4-bit global control applies to all LED outputs and provides coarse adjustment of current from fully off to fully on with 14 intensity steps in between. Each output has an individual 4-bit control, which further divides the globally set current into 16 more steps. Alternatively, the current control can be configured as a single 8-bit control that sets all outputs at once. Each output has independent blink timing with two blink phases. All LEDs can be individually set to be on or off during either blink phase, or to ignore the blink control. The blink period is controlled by a clock input (up to 1kHz) on BLINK or by a register. The BLINK input can also be used as a logic control to turn the LEDs on and off, or as a general-purpose input. The MAX7314 supports hot insertion. All port pins, the active-low INT output, SDA, SCL, active-low RST, BLINK, and the slave address input ADO remain high impedance in powerdown (V+ = 0V) with up to 6V asserted upon them. The MAX7314 is controlled through a 2-wire serial interface, and uses four-level logic to allow four I²C addresses from only one select pin.

II. Manufacturing Information

A. Description/Function:	18-Port GPIO with LED Intensity Control, Interrupt, and Hot-Insertion Protection
B. Process:	S4
C. Number of Device Transistors:	25,991
D. Fabrication Location:	California, Texas or Japan
E. Assembly Location:	China, Thailand, or Malaysia
F. Date of Initial Production:	January 24, 2004

III. Packaging Information

A. Package Type:	24-pin TQFN 4x4
B. Lead Frame:	Copper
C. Lead Finish:	100% matte Tin
D. Die Attach:	Conductive Epoxy
E. Bondwire:	Gold (1 mil dia.)
F. Mold Material:	Epoxy with silica filler
G. Assembly Diagram:	#05-9000-0796
H. Flammability Rating:	Class UL94-V0
I. Classification of Moisture Sensitivity per JEDEC standard J-STD-020-C	Level 1
J. Single Layer Theta Ja:	48°C/W
K. Single Layer Theta Jc:	2.7°C/W
L. Multi Layer Theta Ja:	36°C/W
M. Multi Layer Theta Jc:	2.7°C/W

IV. Die Information

A. Dimensions:	72 X 69 mils
B. Passivation:	Si_3N_4/SiO_2 (Silicon nitride/ Silicon dioxide
C. Interconnect:	Aluminum/0.5% Cu
D. Backside Metallization:	None
E. Minimum Metal Width:	Metal1 = 0.5 / Metal2 = 0.6 / Metal3 = 0.6 microns (as drawn)
F. Minimum Metal Spacing:	Metal1 = 0.45 / Metal2 = 0.5 / Metal3 = 0.6 microns (as drawn)
G. Bondpad Dimensions:	5 mil. Sq.
H. Isolation Dielectric:	SiO_2
I. Die Separation Method:	Wafer Saw

V. Quality Assurance Information

A. Quality Assurance Contacts:	Ken Wendel (Director, Reliability Engineering) Bryan Preeshl (Managing Director of QA)
B. Outgoing Inspection Level:	0.1% for all electrical parameters guaranteed by the Datasheet. 0.1% For all Visual Defects.
C. Observed Outgoing Defect Rate:	< 50 ppm
D. Sampling Plan:	Mil-Std-105D

VI. Reliability Evaluation

A. Accelerated Life Test

The results of the 135°C biased (static) life test are shown in Table 1. Using these results, the Failure Rate (λ) is calculated as follows:

$$\lambda = \frac{1}{MTTF} = \frac{1.83}{192 \times 4340 \times 48 \times 2}$$ (Chi square value for MTTF upper limit)

(where 4340 = Temperature Acceleration factor assuming an activation energy of 0.8eV)

$\lambda = 22.91 \times 10^{-9}$

λ = 22.91 F.I.T. (60% confidence level @ 25°C)

The following failure rate represents data collected from Maxim's reliability monitor program. Maxim performs quarterly 1000 hour life test monitors on its processes. This data is published in the Product Reliability Report found at http://www.maxim-ic.com/. Current monitor data for the S4 Process results in a FIT Rate of 4.6 @ 25C and 79.2 @ 55C (0.8 eV, 60% UCL)

B. Moisture Resistance Tests

The industry standard 85°C/85%RH or HAST testing is monitored per device process once a quarter.

C. E.S.D. and Latch-Up Testing

The DW65-1 die type has been found to have all pins able to withstand a HBM transient pulse of +/-1500 V per JEDEC JESD22-A114. Latch-Up testing has shown that this device withstands a current of +/-250 mA.

Table 1
Reliability Evaluation Test Results

MAX7314ATG+

TEST ITEM	TEST CONDITION	FAILURE IDENTIFICATION	SAMPLE SIZE	NUMBER OF FAILURES
Static Life Test (Note 1)				
	Ta = 135°C Biased Time = 192 hrs.	DC Parameters & functionality	48	0
Moisture Testing (Note 2)				
85/85	Ta = 85°C RH = 85% Biased Time = 1000hrs.	DC Parameters & functionality	77	0
Mechanical Stress (Note 2)				
Temperature Cycle	-65°C/150°C 1000 Cycles Method 1010	DC Parameters & functionality	77	0

Note 1: Life Test Data may represent plastic DIP qualification lots.
Note 2: Generic Package/Process data