RELIABILITY REPORT

FOR

MAX6444US23L+

PLASTIC ENCAPSULATED DEVICES

November 5, 2009

MAXIM INTEGRATED PRODUCTS

120 SAN GABRIEL DR.

SUNNYVALE, CA 94086

Approved by
Ken Wendel
Quality Assurance
Director, Reliability Engineering

Conclusion

The MAX6444US23L+ successfully meets the quality and reliability standards required of all Maxim products. In addition, Maxim"s continuous reliability monitoring program ensures that all outgoing product will continue to meet Maxim"s quality and reliability standards.

Table of Contents

I. Device Description

A. General

The MAX6443-MAX6452 low-current microprocessor reset circuits feature single or dual manual reset inputs with an extended 6.72s setup period. Because of the extended setup period, short switch closures (nuisance resets) are ignored. On all devices, the reset output asserts when any of the monitored supply voltages drops below its specified threshold. The reset output remains asserted for the reset timeout period (210ms typ) after all monitored supplies exceed their reset thresholds. The reset output is one-shot pulse asserted for the reset timeout period (140ms min) when selected manual reset input(s) are held low for an extended setup timeout period of 6.72s. These devices ignore manual reset transitions of less than 6.72s (typ). The MAX6443-MAX6448 are single fixed-voltage µP supervisors. The MAX6443/MAX6444 have a single extended manual reset input. The MAX6445/MAX6446 have two extended manual reset inputs. The MAX6447/ MAX6448 have one extended and one immediate manual reset input. The MAX6449-MAX6452 have one fixed-threshold µP supervisor and one adjustable-threshold µP supervisor. The MAX6449/MAX6450 have two delayed manual reset inputs. The MAX6451/MAX6452 have one delayed and one immediate manual reset input. The MAX6443-MAX6452 have an active-low RESET with push-pull or open-drain output logic options. These devices, offered in small SOT packages, are fully guaranteed over the extended temperature range (-40°C to +85°C).

II. Manufacturing Information

A. Description/Function:	µP Reset Circuits with Long Manual Reset Setup Period
B. Process:	B8
C. Number of Device Transistors:	
D. Fabrication Location:	California or Texas
E. Assembly Location:	Malaysia, Thailand
F. Date of Initial Production:	January 25, 2003

III. Packaging Information

A. Package Type:	4-pin SOT
B. Lead Frame:	Alloy42
C. Lead Finish:	100% matte Tin
D. Die Attach:	Conductive Epoxy
E. Bondwire:	Gold (1 mil dia.)
F. Mold Material:	Epoxy with silica filler
G. Assembly Diagram:	#05-1601-0196
H. Flammability Rating:	Class UL94-V0
I. Classification of Moisture Sensitivity per JEDEC standard J-STD-020-C	Level 1
J. Single Layer Theta Jb:	250*°C/W
K. Single Layer Theta Jc:	130°C/W
W	

IV. Die Information

A. Dimensions:	31 X 44 mils
B. Passivation:	Si_3N_4/SiO_2 (Silicon nitride/ Silicon dioxide)
C. Interconnect:	Al/0.5%Cu with Ti/TiN Barrier
D. Backside Metallization:	None
E. Minimum Metal Width:	0.8 microns (as drawn)
F. Minimum Metal Spacing:	0.8 microns (as drawn)
G. Bondpad Dimensions:	5 mil. Sq.
H. Isolation Dielectric:	SiO_2
I. Die Separation Method:	Wafer Saw

V. Quality Assurance Information

A. Quality Assurance Contacts:	Ken Wendel (Director, Reliability Engineering) Bryan Preeshl (Managing Director of QA)
B. Outgoing Inspection Level:	0.1% for all electrical parameters guaranteed by the Datasheet. 0.1% For all Visual Defects.
C. Observed Outgoing Defect Rate:	< 50 ppm
D. Sampling Plan:	Mil-Std-105D

VI. Reliability Evaluation

A. Accelerated Life Test

The results of the 135°C biased (static) life test are shown in Table 1. Using these results, the Failure Rate (λ) is calculated as follows:

$$\lambda = \frac{1}{MTTF} = \frac{1.83}{192 \times 4340 \times 141 \times 2}$$ (Chi square value for MTTF upper limit)

(where 4340 = Temperature Acceleration factor assuming an activation energy of 0.8eV)

$\lambda = 7.62 \times 10^{-9}$

λ = 7.62 F.I.T. (60% confidence level @ 25°C)

The following failure rate represents data collected from Maxim"s reliability monitor program. Maxim performs quarterly life test monitors on its processes. This data is published in the Reliability Report found at http://www.maxim-ic.com/qa/reliability/monitor. Cumulative monitor data for the B8 Process results in a FIT Rate of 0.06 @ 25C and 0.99 @ 55C (0.8 eV, 60% UCL)

B. Moisture Resistance Tests

The industry standard 85°C/85%RH or HAST testing is monitored per device process once a quarter.

C. E.S.D. and Latch-Up Testing

The MS76-1 die type has been found to have all pins able to withstand a HBM transient pulse of +/-600 V per Mil-Std 883 Method 3015.7. Latch-Up testing has shown that this device withstands a current of +/-250 mA.

Table 1

Reliability Evaluation Test Results

MAX6444US23L+

TEST ITEM	TEST CONDITION	FAILURE IDENTIFICATION	SAMPLE SIZE	NUMBER OF FAILURES
Static Life Test (Note 1)				
	Ta = 135°C Biased Time = 192 hrs.	DC Parameters & functionality	141	0
Moisture Testing (Note 2)				
HAST	Ta = 130°C RH = 85% Biased Time = 96hrs.	DC Parameters & functionality	77	0
Mechanical Stress (Note 2)				
Temperature Cycle	-65°C/150°C 1000 Cycles Method 1010	DC Parameters & functionality	77	0

Note 1: Life Test Data may represent plastic DIP qualification lots.

Note 2: Generic Package/Process data