

RELIABILITY REPORT FOR MAX6384LT16D1+ (MAX6381-MAX6390)

PLASTIC ENCAPSULATED DEVICES

January 22, 2009

# **MAXIM INTEGRATED PRODUCTS**

120 SAN GABRIEL DR. SUNNYVALE, CA 94086

Approved by	
Ken Wendel	
Quality Assurance	
Director, Reliability Engineering	



## Conclusion

The MAX6384LT16D1+ successfully meets the quality and reliability standards required of all Maxim products. In addition, Maxim's continuous reliability monitoring program ensures that all outgoing product will continue to meet Maxim's quality and reliability standards.

#### **Table of Contents**

IDevice Description	VQuality Assurance Information
IIManufacturing Information	VIReliability Evaluation
IIIPackaging Information	IVDie Information
Attachments	

## I. Device Description

#### A. General

The MAX6381-MAX6390 microprocessor (μP) supervisory circuits monitor power-supply voltages from +1.8V to +5.0V while consuming only 3μA of supply current at +1.8V. Whenever VCC falls below the factory-set reset thresholds, the reset output asserts and remains asserted for a minimum reset timeout period after VCC rises above the reset threshold. Reset thresholds are available from +1.58V to +4.63V, in approximately 100mV increments. Seven minimum reset timeout delays ranging from 1ms to 1200ms are available. The MAX6381/MAX6384/MAX6387 have a push-pull active-low reset output. The MAX6382/MAX6385/MAX6388 have a push-pull active-high reset output, and the MAX6383/MAX6389/MAX6389 have an open-drain active-low reset output. The MAX6384/MAX6385/MAX6386 also feature a debounced manual reset input (with internal pullup resistor). The MAX6387/MAX6388/MAX6389 have an auxiliary input for monitoring a second voltage. The MAX6390 offers a manual reset input with a longer VCC reset timeout period (1120ms or 1200ms) and a shorter manual reset timeout (140ms or 150ms). The MAX6381/MAX6382/MAX6383 are available in 3-pin SC70 and 6-pin μDFN packages and the MAX6384-MAX6390 are available in 4-pin SC70 and 6-pin μDFN packages.



## II. Manufacturing Information

A. Description/Function: SC70/μDFN, Single/Dual Low-Voltage, Low-Power μP Reset Circuits

B. Process: B8

C. Number of Device Transistors:

D. Fabrication Location: Texas

E. Assembly Location: Hana ThailandF. Date of Initial Production: October 22, 2000

## III. Packaging Information

A. Package Type: 6-pin uDFN
B. Lead Frame: Substrate
C. Lead Finish: Gold

D. Die Attach: Non-conductive Epoxy
E. Bondwire: Gold (1 mil dia.)
F. Mold Material: Epoxy with silica filler
G. Assembly Diagram: #05-9000-2094
H. Flammability Rating: Class UL94-V0

I. Classification of Moisture Sensitivity per

JEDEC standard J-STD-020-C

J. Multi Layer Theta Ja: 477°C/W

## IV. Die Information

A. Dimensions: 31 X 30 mils

B. Passivation: Si<sub>3</sub>N<sub>4</sub>/SiO<sub>2</sub> (Silicon nitride/ Silicon dioxide

Level 1

C. Interconnect: Aluminum/Si (Si = 1%)

D. Backside Metallization: None

E. Minimum Metal Width: 0.8 microns (as drawn)F. Minimum Metal Spacing: 0.8 microns (as drawn)

G. Bondpad Dimensions: 5 mil. Sq.
 H. Isolation Dielectric: SiO<sub>2</sub>
 I. Die Separation Method: Wafer Saw



## V. Quality Assurance Information

A. Quality Assurance Contacts: Ken Wendel (Director, Reliability Engineering)

Bryan Preeshl (Managing Director of QA)

B. Outgoing Inspection Level: 0.1% for all electrical parameters guaranteed by the Datasheet.

0.1% For all Visual Defects.

C. Observed Outgoing Defect Rate: < 50 ppm</li>D. Sampling Plan: Mil-Std-105D

## VI. Reliability Evaluation

## A. Accelerated Life Test

The results of the 135°C biased (static) life test are shown in Table 1. Using these results, the Failure Rate ( $\lambda$ ) is calculated as follows:

$$\lambda = 1$$
 = 1.83 (Chi square value for MTTF upper limit)  
 $192 \times 4340 \times 80 \times 2$ 

(where 4340 = Temperature Acceleration factor assuming an activation energy of 0.8eV)

$$\lambda = 13.4 \times 10^{-9}$$
  
 $\lambda = 13.4 \text{ F.I.T. (60\% confidence level @ 25°C)}$ 

The following failure rate represents data collected from Maxim's reliability monitor program. Maxim performs quarterly 1000 hour life test monitors on its processes. This data is published in the Product Reliability Report found at http://www.maximic.com/. Current monitor data for the B8 Process results in a FIT Rate of 2.71 @ 25C and 17.30 @ 55C (0.8 eV, 60% UCL)

#### B. Moisture Resistance Tests

The industry standard 85°C/85%RH or HAST testing is monitored per device process once a quarter.

## C. E.S.D. and Latch-Up Testing

The MS58 die type has been found to have all pins able to withstand a HBM transient pulse of +/-1500 V per Mil-Std 883 Method 3015.7. Latch-Up testing has shown that this device withstands a current of +/-250 mA.



# Table 1

# Reliability Evaluation Test Results

# MAX6384LT16D1+

TEST ITEM	TEST CONDITION	FAILURE IDENTIFICATION	SAMPLE SIZE	NUMBER OF FAILURES	
Static Life Test	(Note 1)				
	Ta = 135°C Biased	DC Parameters & functionality	80	0	
	Time = 192 hrs.				
Moisture Testing	(Note 2)				
85/85	Ta = 85°C	DC Parameters	77	0	
	RH = 85%	& functionality			
	Biased				
	Time = 1000hrs.				
Mechanical Stres	ss (Note 2)				
Temperature	-55°C/125°C	DC Parameters	77	0	
Cycle	1000 Cycles	& functionality			
	Method 1010	·			

Note 1: Life Test Data may represent plastic DIP qualification lots.

Note 2: Generic Package/Process data