

RELIABILITY REPORT FOR MAX1822ESA+ PLASTIC ENCAPSULATED DEVICES

November 11, 2009

## MAXIM INTEGRATED PRODUCTS

120 SAN GABRIEL DR. SUNNYVALE, CA 94086

Approved by
Richard Aburano
Quality Assurance
Manager, Reliability Operations



## Conclusion

The MAX1822ESA+ successfully meets the quality and reliability standards required of all Maxim products. In addition, Maxim's continuous reliability monitoring program ensures that all outgoing product will continue to meet Maxim's quality and reliability standards.

## **Table of Contents**

- I. ......Device Description V. .....Quality Assurance Information
- II. ......Manufacturing Information
- VI. .....Reliability Evaluation
- III. ......Packaging Information
- .....Attachments

IV. .....Die Information

## I. Device Description

A. General

The MAX1822 high-side supply, using a regulated charge pump, generates a regulated output voltage 11V greater than the input supply voltage to power high-side switching and control circuits. The MAX1822 allows low-resistance N-channel MOSFETs (FETs) to be used in circuits that normally require costly, less efficient P-channel FETs and PNP transistors. The high-side output also eliminates the need for logic FETs in +5V and other low-voltage switching circuits. A +3.5V to +16.5V input supply range and a typical quiescent current of only 150µA make the MAX1822 ideal for a wide range of line- and battery-powered switching and control applications where efficiency is crucial. Also provided is a logic-level power-ready output (PR) to indicate when the high-side voltage reaches the proper level. The MAX1822 comes in an 8-pin SO package and requires three inexpensive external capacitors. The MAX1822 is a pin-for-pin replacement to the MAX622.



D. Fabrication Location:

II. Manufacturing Information

A. Description/Function:	High-Side Power Supply
B. Process:	M6
C. Number of Device Transistors:	

Malaysia, Philippines, Thailand

October 21, 2000

- Oregon
- E. Assembly Location:
- F. Date of Initial Production:

## III. Packaging Information

A. Package Type:	8-pin SOIC (N)
B. Lead Frame:	Copper
C. Lead Finish:	100% matte Tin
D. Die Attach:	Conductive
E. Bondwire:	Au (1.3 mil dia.)
F. Mold Material:	Epoxy with silica filler
G. Assembly Diagram:	#05-2301-0053
H. Flammability Rating:	Class UL94-V0
I. Classification of Moisture Sensitivity per JEDEC standard J-STD-020-C	Level 1
J. Single Layer Theta Ja:	170°C/W
K. Single Layer Theta Jc:	40°C/W
L. Multi Layer Theta Ja:	132°C/W
M. Multi Layer Theta Jc:	38°C/W

### **IV. Die Information**

Α. В. C. D. Ε. F. G. Н. I. |

. Dimensions:	85 X 62 mils
. Passivation:	Si <sub>3</sub> N <sub>4</sub> /SiO <sub>2</sub> (Silicon nitride/ Silicon dioxide)
. Interconnect:	Al/1.0%Si
. Backside Metallization:	None
. Minimum Metal Width:	Metal1 = 0.5 / Metal2 = 0.6 / Metal3 = 0.6 microns (as drawn)
. Minimum Metal Spacing:	Metal1 = 0.45 / Metal2 = 0.5 / Metal3 = 0.6 microns (as drawn)
. Bondpad Dimensions:	5 mil. Sq.
. Isolation Dielectric:	SiO <sub>2</sub>
Die Separation Method:	Wafer Saw



## V. Quality Assurance Information

A. Quality Assurance Contacts:	Ken Wendel (Director, Reliability Engineering) Bryan Preeshl (Managing Director of QA)
B. Outgoing Inspection Level:	0.1% for all electrical parameters guaranteed by the Datasheet. 0.1% For all Visual Defects.
C. Observed Outgoing Defect Rate:	< 50 ppm
D. Sampling Plan:	Mil-Std-105D

## VI. Reliability Evaluation

A. Accelerated Life Test

The results of the 135°C biased (static) life test are shown in Table 1. Using these results, the Failure Rate ( A) is calculated as follows:

 $\begin{aligned} \lambda &= \frac{1}{\text{MTTF}} &= \frac{1.83}{192 \times 4340 \times 80 \times 2} \end{aligned} ( \text{Chi square value for MTTF upper limit} ) \\ & (\text{where } 4340 = \text{Temperature Acceleration factor assuming an activation energy of 0.8eV} ) \\ & \lambda &= 13.7 \times 10^{-9} \end{aligned}$ 

λ = 13.7 F.I.T. (60% confidence level @ 25°C)

The following failure rate represents data collected from Maxim's reliability monitor program. Maxim performs quarterly life test monitors on its processes. This data is published in the Reliability Report found at http://www.maxim-ic.com/qa/reliability/monitor. Cumulative monitor data for the M6 Process results in a FIT Rate of 0.22 @ 25C and 3.73 @ 55C (0.8 eV, 60% UCL)

## B. Moisture Resistance Tests

The industry standard 85°C/85%RH or HAST testing is monitored per device process once a quarter.

C. E.S.D. and Latch-Up Testing

The PY79 die type has been found to have all pins able to withstand a HBM transient pulse of +/- 1500 per Mil-Std 883 Method 3015.7. Latch-Up testing has shown that this device withstands a current of 250mA.



# Table 1 Reliability Evaluation Test Results

### MAX1822ESA+

TEST ITEM	TEST CONDITION	FAILURE IDENTIFICATION	SAMPLE SIZE	NUMBER OF FAILURES	
Static Life Test (I	Note 1)				
	Ta = 135°C	DC Parameters	80	0	
	Biased	& functionality			
	Time = 192 hrs.				
Moisture Testing	(Note 2)				
HAST	Ta = 130°C	DC Parameters	77	0	
	RH = 85%	& functionality			
	Biased				
	Time = 96hrs.				
Mechanical Stress	s (Note 2)				
Temperature	-65°C/150°C	DC Parameters	77	0	
Cycle	1000 Cycles	& functionality			
-	Method 1010				

Note 1: Life Test Data may represent plastic DIP qualification lots.

Note 2: Generic Package/Process data