

RELIABILITY REPORT FOR MAX1698EUB+ PLASTIC ENCAPSULATED DEVICES

December 17, 2009

MAXIM INTEGRATED PRODUCTS

120 SAN GABRIEL DR. SUNNYVALE, CA 94086

Approved by
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Conclusion

The MAX1698EUB+ successfully meets the quality and reliability standards required of all Maxim products. In addition, Maxim's continuous reliability monitoring program ensures that all outgoing product will continue to meet Maxim's quality and reliability standards.

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I. Device Description

A. General

The MAX1698 and MAX1698A are efficient drivers for white or color LEDs. They are ideal for large LED backlit displays in PDAs and laptop computers. Numerous benefits include greater simplicity, lower cost, higher efficiency, longer bulb life, and greater reliability when compared to fluorescent (CCFL) and electroluminescent (EL) lamps. The MAX1698/MAX1698A are switch-mode boost controllers in which LED current, rather than output voltage, is regulated The devices drive series-connected LEDs with a controlled current that is measured with a typically 15 sense resistor, not an expensive fractional-ohm value. LED current control and dimming are accomplished with an adjust input (ADJ). For larger light output, multiple LED banks can be connected in parallel with up to 5W total output power. The MAX1698A has a higher, and more accurately specified, CS current limit than the MAX1698 for higherpower applications of 5W or more. Both devices are supplied in a space-saving 10-pin µMAX package that occupies half the space of an 8-pin SO. An evaluation kit (MAX1698EVKIT) is available to speed designs.



II. Manufacturing Information

B. Process:

A. Description/Function: High-Efficiency Step-Up Current Regulator for LEDs B12

January 22, 2000

Oregon, California or Texas

Malaysia, Philippines, Thailand

- C. Number of Device Transistors:
- D. Fabrication Location:
- E. Assembly Location:
- F. Date of Initial Production:

III. Packaging Information

A. Package Type:	10-pin uMAX
B. Lead Frame:	Copper
C. Lead Finish:	100% matte Tin
D. Die Attach:	Conductive
E. Bondwire:	Au (1.3 mil dia.)
F. Mold Material:	Epoxy with silica filler
G. Assembly Diagram:	#05-2301-0016
H. Flammability Rating:	Class UL94-V0
 Classification of Moisture Sensitivity per JEDEC standard J-STD-020-C 	Level 1
J. Single Layer Theta Ja:	180°C/W
K. Single Layer Theta Jc:	41.9°C/W
L. Multi Layer Theta Ja:	113.1°C/W
M. Multi Layer Theta Jc:	41.9°C/W

IV. Die Information

A.	Dimensions:	61 X 87 mils
В.	Passivation:	$Si_3N_4\!/SiO_2$ (Silicon nitride/ Silicon dioxide)
C.	Interconnect:	Al/0.5%Cu with Ti/TiN Barrier
D.	Backside Metallization:	None
E.	Minimum Metal Width:	1.2 microns (as drawn)
F.	Minimum Metal Spacing:	1.2 microns (as drawn)
G.	Bondpad Dimensions:	5 mil. Sq.
н.	Isolation Dielectric:	SiO ₂
Ι.	Die Separation Method:	Wafer Saw



V. Quality Assurance Information

A.	Quality Assurance Contacts:	Ken Wendel (Director, Reliability Engineering)		
		Bryan Preeshl (Managing Director of QA)		
B.	Outgoing Inspection Level:	0.1% for all electrical parameters guaranteed by the Datasheet.0.1% For all Visual Defects.		
C.	Observed Outgoing Defect Rate:	< 50 ppm		
D.	Sampling Plan:	Mil-Std-105D		

VI. Reliability Evaluation

A. Accelerated Life Test

The results of the 135°C biased (static) life test are shown in Table 1. Using these results, the Failure Rate (³/₄) is calculated as follows:

 $\lambda = \underbrace{1}_{\text{MTTF}} = \underbrace{\frac{6.21}{192 \times 4340 \times 80 \times 2}}_{\text{(where 4340 = Temperature Acceleration factor assuming an activation energy of 0.8eV)}$ $\lambda = 45.5 \times 10^{-9}$ $\lambda = 45.5 \text{ F.I.T. (60\% confidence level @ 25°C)}$

The following failure rate represents data collected from Maxim"s reliability monitor program. Maxim performs quarterly life test monitors on its processes. This data is published in the Reliability Report found at http://www.maxim-ic.com/qa/reliability/monitor. Cumulative monitor data for the B12 Process results in a FIT Rate of 0.06 @ 25C and 1.06 @ 55C (0.8 eV, 60% UCL)

B. Moisture Resistance Tests

The industry standard 85°C/85%RH or HAST testing is monitored per device process once a quarter.

C. E.S.D. and Latch-Up Testing

The PY10-1 die type has been found to have all pins able to withstand a HBM transient pulse of +/-400 V per Mil-Std 883 Method 3015.7. Latch-Up testing has shown that this device withstands a current of +/-250 mA.



Table 1 Reliability Evaluation Test Results

MAX1698EUB+

TEST ITEM	TEST CONDITION	FAILURE IDENTIFICATION	SAMPLE SIZE	NUMBER OF FAILURES		
Static Life Test (Note 1)						
	Ta = 135°C	DC Parameters	80	2		
	Biased	& functionality				
	Time = 192 hrs.					
Moisture Testing (Note 2)						
HAST	Ta = 130°C	DC Parameters	77	0		
	RH = 85%	& functionality				
	Biased					
	Time = 96hrs.					
Mechanical Stress (Note 2)						
Temperature	-65°C/150°C	DC Parameters	77	0		
Cycle	1000 Cycles	& functionality				
	Method 1010					

Note 1: Life Test Data may represent plastic DIP qualification lots.

Note 2: Generic Package/Process data