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PRODUCT RELIABILITY REPORT FOR

## DS2756, Rev A1

# **Dallas Semiconductor**

4401 South Beltwood Parkway Dallas, TX 75244-3292

Prepared by:

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### **Conclusion:**

The following qualification successfully meets the quality and reliability standards required of all Dallas Semiconductor products:

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In addition, Dallas Semiconductor's continuous reliability monitor program ensures that all outgoing product will continue to meet Maxim's quality and reliability standards. The current status of the reliability monitor program can be viewed at http://www.maxim-ic.com/TechSupport /dsreliability.html.

#### **Device Description:**

A description of this device can be found in the product data sheet. You can find the product data sheet at http://dbserv.maxim-ic.com/l\_datasheet3.cfm.

### **Reliability Derating:**

The Arrhenius model will be used to determine the acceleration factor for failure mechanisms that are temperature accelerated.

AfT = exp((Ea/k)\*(1/Tu - 1/Ts)) = tu/ts AfT = Acceleration factor due to Temperature tu = Time at use temperature (e.g. 55°C) ts = Time at stress temperature (e.g. 125°C) k = Boltzmann's Constant (8.617 x 10-5 eV/°K) Tu = Temperature at Use (°K) Ts = Temperature at Stress (°K) Ea = Activation Energy (e.g. 0.7 ev)

The activation energy of the failure mechanism is derived from either internal studies or industry accepted standards, or activation energy of 0.7ev will be used whenever actual failure mechanisms or their activation energies are unknown. All deratings will be done from the stress ambient temperature to the use ambient temperature.

An exponential model will be used to determine the acceleration factor for failure mechanisms, which are voltage accelerated.

AfV = exp(B\*(Vs - Vu)) AfV = Acceleration factor due to Voltage Vs = Stress Voltage (e.g. 7.0 volts) Vu = Maximum Operating Voltage (e.g. 5.5 volts) B = Constant related to failure mechanism type (e.g. 1.0, 2.4, 2.7, etc.)

The Constant, B, related to the failure mechanism is derived from either internal studies or industry accepted standards, or a B of 1.0 will be used whenever actual failure mechanisms or their B are unknown. All deratings will be done from the stress voltage to the maximum operating voltage. Failure rate data from the operating life test is reported using a Chi-Squared statistical model at the 60% or 90% confidence level (Cf).

The failure rate, Fr, is related to the acceleration during life test by:

Fr = X/(ts \* AfV \* AfT \* N \* 2)X = Chi-Sq statistical upper limit N = Life test sample size Failure Rates are reported in FITs (Failures in Time) or MTTF (Mean Time To Failure). The FIT rate is related to MTTF by:

MTTF = 1/Fr

NOTE: MTTF is frequently used interchangeably with MTBF.

The calculated failure rate for this device/process is:

FAILURE RATE:	MTTF (YRS):	63645	FITS:	1.8
	<b>DEVICE HOURS:</b>	541640	FAILS:	0

Only data from Operating Life or similar stresses are used for this calculation.

The parameters used to calculate this failure rate are as follows:

Cf: 60%	Ea: 0.7	B: 0	Tu: 25 °C	Vu: 5.5 Volts
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The reliability data follows. At the start of this data is the device information. The next section is the detailed reliability data for each stress. The reliability data section includes the latest data available and may contain some generic data. "\*" after DATE CODE denotes specific product data.

Device Informatio	on:					
Process:		E35X-				
Passivation:		3P3M,DPE2,CrSi,DSD,PI TEOS Ox-Nit Passivation		• • • • •	ITO,SgH	alo
rassivation.		only in Dallas		OL at SA, FT		
Die Size:		98 x 95				
Number of Trans Interconnect:	sistors:	76966 Aluminum / 19/ Silioon / 0	5% Coppor			
Gate Oxide Thick	kness:	Aluminum / 1% Silicon / 0 120 Å	.5% Copper			
DATA RETENTION						
DESCRIPTION	DATE CO	DDE CONDITION	REAI	DPOINT QT	Y FAILS	FA#
STORAGE LIFE	0515	150C	1000	HRS 7	7 0	
STORAGE LIFE	0617	150C	1000	HRS 7	7 0	
STORAGE LIFE	0629	150C	1000	HRS 7	7 0	
				Total:	0	
ELECTRICAL CHAR	RACTERIZ	ATION				
DESCRIPTION	DATE CO	DDE CONDITION	REAI	DPOINT QT	Y FAILS	FA#
ESD SENSITIVITY	0613 *	EOS/ESD S5.1 HBM 500 VOI	_TS 1	PUL'S	3 0	
ESD SENSITIVITY	0613 *	EOS/ESD S5.1 HBM 1000 VC	DLTS 1	PUL'S	3 0	
ESD SENSITIVITY	0613 *	EOS/ESD S5.1 HBM 2000 VC	DLTS 1	PUL'S	3 0	
ESD SENSITIVITY	0613 *	EOS/ESD S5.1 HBM 3000 VC	DLTS 1	PUL'S	3 0	
ESD SENSITIVITY	0613 *	EOS/ESD S5.1 HBM 4000 VC	DLTS 1	PUL'S	3 0	
LATCH-UP	0613 *	JESD78, I-TEST 125C			6 0	
LATCH-UP	0613 *	JESD78, V-SUPPLY TEST 12	25C		6 0	

Total:

0

HIGH TEMP OP LIFE HIGH TEMP OP LIFE HIGH TEMP OP LIFE HIGH TEMP OP LIFE HIGH TEMP OP LIFE	DATE CODE 0451 0515 0536 0543 0601	<b>CONDITION</b> 125C, 5.5 VOLTS 125C, 5.5 VOLTS 125C, 5.5 VOLTS 125C, 3.6 VOLTS			<b>READ</b> 1000 1000		<b>QTY</b> 45	<b>FAILS</b> 0	FA#
HIGH TEMP OP LIFE HIGH TEMP OP LIFE HIGH TEMP OP LIFE HIGH TEMP OP LIFE HIGH TEMP OP LIFE	0451 0515 0536 0543	125C, 5.5 VOLTS 125C, 5.5 VOLTS 125C, 5.5 VOLTS			1000	HRS			FA#
HIGH TEMP OP LIFE HIGH TEMP OP LIFE HIGH TEMP OP LIFE HIGH TEMP OP LIFE	0515 0536 0543	125C, 5.5 VOLTS 125C, 5.5 VOLTS					45	0	
HIGH TEMP OP LIFE	0536 0543	125C, 5.5 VOLTS			1000				
HIGH TEMP OP LIFE	0543					HRS	77	0	
HIGH TEMP OP LIFE		125C, 3.6 VOLTS			1000	HRS	77	0	
	0601				1000	HRS	45	0	
		125C, 5.5 VOLTS			1000	HRS	77	0	
HIGH TEMP OP LIFE	0617	125C, 5.5 VOLTS			1000	HRS	45	0	
HIGH TEMP OP LIFE	0617	125C, 3.6 VOLTS			1000	HRS	45	0	
HIGH TEMP OP LIFE	0618	125C, 5.5 VOLTS			1000	HRS	45	0	
HIGH TEMP OP LIFE	0629	125C, 5.5 VOLTS			1000	HRS	77	0	
HIGH TEMP OP LIFE	0640 *	125C, 5.5 VOLTS			192	HRS	45	0	
						otal:		0	
W/E ENDURANCE AND	DATA RE	T'N							
DESCRIPTION	DATE CODE	DECONDITION		READ	ADPOINT QTY		FAILS	FA#	
WRITE CYCLE ( STRESS (KCYS)	0536	50 C, 5.5 VOLTS			50	KCYS	77	0	
STORAGE LIFE		150C			1000	HRS	77	0	
WRITE CYCLE ( STRESS (KCYS)	0541	50 C, 5.5 VOLTS			50	KCYS	77	0	
STORAGE LIFE		150C			1000	HRS	76	0	
WRITE CYCLE ( STRESS (KCYS)	0541	25 C, 5.5 VOLTS			80	KCYS	77	0	
STORAGE LIFE		150C			1000	HRS	77	0	
	0541	85 C, 5.5 VOLTS			20	KCYS	77	0	
STRESS (KCYS) STORAGE LIFE		150C			1000	HRS	76	0	
WRITE CYCLE	0601	70 C, 5.5 VOLTS			50	KCYS	77	0	
STRESS (KCYS) STORAGE LIFE		150C			1000	HRS	76	0	
	0608	70 C, 5.5 VOLTS			50	KCYS	77	0	
STRESS (KCYS) STORAGE LIFE		150C			1000		75	0	
	0000								
STRESS (KCYS)	0626	85 C, 5.5 VOLTS			10	KCYS	77	0	
STORAGE LIFE		150C			96	HRS	77	0	
WRITE CYCLE ( STRESS (KCYS)	0640 *	70 C, 5.5 VOLTS			50	KCYS	77	0	
STORAGE LIFE	*	150C			96	HRS	77	0	
FAILURE RATE:	МТТ	ſF (YRS):	63645	FITS:	T	otal: 1.8		0	
		HOURS:	541640	FAILS:		0			