

05/19/03

RELIABILITY REPORT FOR

## DS2408, Rev A1

# **Dallas Semiconductor**

4401 South Beltwood Parkway Dallas, TX 75244-3292

Prepared by:

Ken Wendel

Ken Wendel Reliability Engineering Manager Dallas Semiconductor 4401 South Beltwood Pkwy. Dallas, TX 75244-3292 Email : ken.wendel@dalsemi.com ph: 972-371-3726 fax: 972-371-6016 mbl: 214-435-6610

#### **Conclusion:**

The following qualification successfully meets the quality and reliability standards required of all Dallas Semiconductor products and processes:

DS2408, Rev A1

In addition, Dallas Semiconductor's continuous reliability monitor program ensures that all outgoing product will continue to meet Maxim's quality and reliability standards. The current status of the reliability monitor program can be viewed at http://www.maxim-ic.com/TechSupport /dsreliability.html.

### **Device Description:**

A description of this device can be found in the product data sheet. You can find the product data sheet at http://dbserv.maxim-ic.com/l\_datasheet3.cfm.

## **Reliability Derating:**

The Arrhenius model will be used to determine the acceleration factor for failure mechanisms that are temperature accelerated.

AfT = exp((Ea/k)\*(1/Tu - 1/Ts)) = tu/ts AfT = Acceleration factor due to Temperature tu = Time at use temperature (e.g. 55°C) ts = Time at stress temperature (e.g. 125°C) k = Boltzmann's Constant (8.617 x 10-5 eV/°K) Tu = Temperature at Use (°K) Ts = Temperature at Stress (°K) Ea = Activation Energy (e.g. 0.7 ev)

The activation energy of the failure mechanism is derived from either internal studies or industry accepted standards, or activation energy of 0.7ev will be used whenever actual failure mechanisms or their activation energies are unknown. All deratings will be done from the stress ambient temperature to the use ambient temperature.

An exponential model will be used to determine the acceleration factor for failure mechanisms, which are voltage accelerated.

AfV = exp(B\*(Vs - Vu)) AfV = Acceleration factor due to Voltage Vs = Stress Voltage (e.g. 7.0 volts) Vu = Maximum Operating Voltage (e.g. 5.5 volts) B = Constant related to failure mechanism type (e.g. 1.0, 2.4, 2.7, etc.)

The Constant, B, related to the failure mechanism is derived from either internal studies or industry accepted standards, or a B of 1.0 will be used whenever actual failure mechanisms or their B are unknown. All deratings will be done from the stress voltage to the maximum operating voltage. Failure rate data from the operating life test is reported using a Chi-Squared statistical model at the 60% or 90% confidence level (Cf).

The failure rate, Fr, is related to the acceleration during life test by:

 $\label{eq:Fr} \begin{array}{l} \mathsf{Fr} = \mathsf{X}/(\mathsf{ts} * \mathsf{A}\mathsf{fV} * \mathsf{A}\mathsf{fT} * \mathsf{N} * 2) \\ \mathsf{X} = \mathsf{Chi}\text{-}\mathsf{Sq} \text{ statistical upper limit} \\ \mathsf{N} = \mathsf{Life} \text{ test sample size} \end{array}$ 

Failure Rates are reported in FITs (Failures in Time) or MTTF (Mean Time To Failure). The FIT rate is related to MTTF by:

MTTF = 1/Fr

The

NOTE: MTTF is frequently used interchangeably with MTBF.

The calculated failure rate for this device/process is:

FAILURE RAT	E: M	TTF (YRS): 10	15	F	ITS:	112.4		
parameters used to	calculate this fa	ailure rate are as	s follows:					
Cf: 60%	Ea: 0.7	B: 0	Tu:	25	°C	Vu:	5.25	Volts

The reliability data follows. A the start of this data is the device information. This is a description of the device either used as a reliability test vehicle for a process / assembly qualification / monitor or a device used as part of a product qualification / monitor. Following this is the assembly information. This section includes a description of the assembly vehicle used to generate this reliability data for both qualification / monitor. The next section is the detailed reliability data for each stress found in the qualification / monitor. If there are additional processes or assemblies used as part of this report, a description of each will follow which includes the respective reliability data for that process/ assembly. The reliability data section includes the latest data available.

Device Information:					
Device:	DS2408				
Process:	D6W-2P2M,HPVt,E2,EPROGVt,TCN1 PBL:GOI				
Passivation:	Laser/TEOS Ox - Pass/Nit - Gen.LaserPrb				
Die Size:	120 x 77				
Number of Transistors:	18000				
Interconnect:	Aluminum / 1% Silicon / 0.5% Copper				
Gate Oxide Thickness:	150 Å				
Assembly Information:					
Qualification Vehicle:	DS2408				
Assembly Site:	ATP (Amkor, PI)				
Pin Count:	16				
Package Type:	SOIC				
Body Size:	150x1.4				
Mold Compound:	Sumitomo 6300H				
Lead Frame:	Stamped Copper CDA194				
Lead Finsh:	SnPb Plate				
Die Attach:	84-1 LMISR4 Epoxy Silverfilled Ablebond				
Bond Wire / Size:	Au / 1.0 mil				
Flammability:	UL 94-V0				
Moisture Sensitivity (JEDEC J-STD20A)	Level 1				
Date Code Range:	0221 to 0221				

ELECTRICAL CHARACTERIZATION									
DESCRIPTION	DATE COD	E CONDITION		RE.	ADPOINT	QUANTITY	FAILS		
ESD SENSITIVITY	0221	EOS/ESD S5.1 HBM 500 VOLT	S	1	PUL'S	3	0		
ESD SENSITIVITY	0221	EOS/ESD S5.1 HBM 1000 VOL	TS	1	PUL'S	3	0		
ESD SENSITIVITY	0221	EOS/ESD S5.1 HBM 2000 VOL	TS	1	PUL'S	3	0		
ESD SENSITIVITY	0221	EOS/ESD S5.1 HBM 4000 VOL	TS	1	PUL'S	3	0		
ESD SENSITIVITY	0221	EOS/ESD S5.1 HBM 8000 VOL	TS	1	PUL'S	3	3		
LATCH-UP	0221	JESD78, I-TEST 125C		2	DYS	3	0		
LATCH-UP	0221	JESD78, Vsupply TEST 125C		2	DYS	3	0		
				Total:			3		
OPERATING LIFE									
DESCRIPTION	DATE COD	E CONDITION		RE	ADPOINT	QUANTITY	FAILS		
HIGH TEMP OP LIFE	0221	125C, 5.25 VOLTS		192	HRS	45	0		
					Tot	al:	0		
FAILURE RATE:	МТ	TF (YRS): 1015	FITS:	112.4					