PRODUCT RELIABILITY REPORT
FOR

DS1863, Rev A2

Dallas Semiconductor

4401 South Beltwood Parkway
Dallas, TX 75244-3292

Prepared by:

Ken Wendel
Reliability Engineering Manager
Dallas Semiconductor
4401 South Beltwood Pkwy.
Dallas, TX 75244-3292
Email : ken.wendel@dalsemi.com
ph: 972-371-3726
fax: 972-371-6016
mbl: 214-435-6610

Conclusion:

The following qualification successfully meets the quality and reliability standards required of all Dallas Semiconductor products:

DS1863, Rev A2

In addition, Dallas Semiconductor's continuous reliability monitor program ensures that all outgoing product will continue to meet Maxim's quality and reliability standards. The current status of the reliability monitor program can be viewed at http://www.maxim-ic.com/TechSupport /dsreliability.html.

Device Description:

A description of this device can be found in the product data sheet. You can find the product data sheet at http://dbserv.maxim-ic.com/l_datasheet3.cfm.

Reliability Derating:

The Arrhenius model will be used to determine the acceleration factor for failure mechanisms that are temperature accelerated.

AfT = exp((Ea/k)*(1/Tu - 1/Ts)) = tu/ts
AfT = Acceleration factor due to Temperature
 tu = Time at use temperature (e.g. 55°C)
 ts = Time at stress temperature (e.g. 125°C)
  k = Boltzmann's Constant (8.617 x 10-5 eV/°K)
 Tu = Temperature at Use (°K)
 Ts = Temperature at Stress (°K)
 Ea = Activation Energy (e.g. 0.7 ev)

The activation energy of the failure mechanism is derived from either internal studies or industry accepted standards, or activation energy of 0.7ev will be used whenever actual failure mechanisms or their activation energies are unknown. All deratings will be done from the stress ambient temperature to the use ambient temperature.

An exponential model will be used to determine the acceleration factor for failure mechanisms, which are voltage accelerated.

AfV = exp(B*(Vs - Vu))
AfV = Acceleration factor due to Voltage
 Vs = Stress Voltage (e.g. 7.0 volts)
 Vu = Maximum Operating Voltage (e.g. 5.5 volts)
  B = Constant related to failure mechanism type (e.g. 1.0, 2.4, 2.7, etc.)

The Constant, B, related to the failure mechanism is derived from either internal studies or industry accepted standards, or a B of 1.0 will be used whenever actual failure mechanisms or their B are unknown. All deratings will be done from the stress voltage to the maximum operating voltage. Failure rate data from the operating life test is reported using a Chi-Squared statistical model at the 60% or 90% confidence level (Cf).

The failure rate, Fr, is related to the acceleration during life test by:

Fr = X/(ts * AfV * AfT * N * 2)
 X = Chi-Sq statistical upper limit
 N = Life test sample size

Failure Rates are reported in FITs (Failures in Time) or MTTF (Mean Time To Failure). The FIT rate is related to MTTF by:

MTTF = 1/Fr

NOTE: MTTF is frequently used interchangeably with MTBF.

The calculated failure rate for this device/process is:

FAILURE RATE:	MTTF (YRS):	81689	FITS:	1.4
	DEVICE HOURS:	607568	FAILS:	0

Only data from Operating Life or similar stresses are used for this calculation.

The parameters used to calculate this failure rate are as follows:

Cf: 60%	Ea: 0.7	B: 0	Tu: 25 °C	Vu: 5.5 Volts

The reliability data follows. At the start of this data is the device information. The next section is the detailed reliability data for each stress. The reliability data section includes the latest data available and may contain some generic data. "*" after DATE CODE denotes specific product data.

Device Information:

Process:	E35X-3P3M,DPE2,CrSi,DSD,PDESD,PDRES,Cap,ENPN,DPT,HTO,SgHalo
Passivation:	TEOS Ox-Nit Passivation for E35X; Full BEOL at SA; PT only in Dallas
Die Size:	111 x 140
Number of Transistors:	75548
Interconnect:	Aluminum / 1% Silicon / 0.5% Copper
Gate Oxide Thickness:	120 Å

DATA RETENTION

DESCRIPTION	DATE CODE	CONDITION	READPOINT	QTY	FAILS	FA#
STORAGE LIFE	0515	150C	1000 HRS	77	0	
STORAGE LIFE	0629	150C	1000 HRS	77	0	
			Total:		0	

ELECTRICAL CHARACTERIZATION

DESCRIPTION	DATE CODE	CONDITION	READPOINT	QTY	FAILS	FA#
ESD SENSITIVITY	0626 *	EOS/ESD S5.1 HBM 500 VOLTS	1 PUL'S	3	0	
ESD SENSITIVITY	0626 *	EOS/ESD S5.1 HBM 1000 VOLTS	1 PUL'S	3	0	
ESD SENSITIVITY	0626 *	EOS/ESD S5.1 HBM 2000 VOLTS	1 PUL'S	3	0	
ESD SENSITIVITY	0626 *	EOS/ESD S5.1 HBM 4000 VOLTS	1 PUL'S	3	0	
ESD SENSITIVITY	0626 *	EOS/ESD S5.1 HBM 8000 VOLTS	1 PUL'S	3	0	
LATCH-UP	0626 *	JESD78, I-TEST 125C		6	0	
LATCH-UP	0626 *	JESD78, V-SUPPLY TEST 125C		6	0	
			Total:		0	

OPERATING LIFE

DESCRIPTION	DATE CODE	CONDITION	READPOINT	QTY	FAILS	FA#

DESCRIPTION	DATE CODE	CONDITION	READPOINT		QTY	FAILS	FA#
HIGH TEMP OP LIFE	0451	125C, 5.5 VOLTS	1000	HRS	45	0	
HIGH TEMP OP LIFE	0515	125C, 5.5 VOLTS	1000	HRS	77	0	
HIGH TEMP OP LIFE	0536	125C, 5.5 VOLTS	1000	HRS	77	0	
HIGH TEMP OP LIFE	0543	125C, 3.6 VOLTS	1000	HRS	45	0	
HIGH TEMP OP LIFE	0601	125C, 5.5 VOLTS	1000	HRS	77	0	
HIGH VOLTAGE LIFE	0618	135C, 5.0 V	1000	HRS	45	0	
		135C, 5.0 V	1000	HRS	45	0	
		135C, 5.0 V	1000	HRS	45	0	
HIGH TEMP OP LIFE	0618	125C, 5.5 VOLTS	1000	HRS	45	0	
HIGH TEMP OP LIFE	0623	125C, 5.5 V (PSA) & 15.0 V (PSB)	192	HRS	77	0	
HIGH TEMP OP LIFE	0626 *	125C, 5.5 VOLTS	192	HRS	77	0	
HIGH TEMP OP LIFE	0629	125C, 5.5 VOLTS	1000	HRS	77	0	
				Total:		**0**	

W/E ENDURANCE AND DATA RET'N

DESCRIPTION	DATE CODE	CONDITION	READPOINT		QTY	FAILS	FA#
WRITE CYCLE STRESS (KCYS)	0536	50 C, 5.5 VOLTS	50	KCYS	77	0	
STORAGE LIFE		150C	1000	HRS	77	0	
WRITE CYCLE STRESS (KCYS)	0541	50 C, 5.5 VOLTS	50	KCYS	77	0	
STORAGE LIFE		150C	1000	HRS	76	0	
WRITE CYCLE STRESS (KCYS)	0541	25 C, 5.5 VOLTS	80	KCYS	77	0	
STORAGE LIFE		150C	1000	HRS	77	0	
WRITE CYCLE STRESS (KCYS)	0541	85 C, 5.5 VOLTS	20	KCYS	77	0	
STORAGE LIFE		150C	1000	HRS	76	0	
WRITE CYCLE STRESS (KCYS)	0601	70 C, 5.5 VOLTS	50	KCYS	77	0	
STORAGE LIFE		150C	1000	HRS	76	0	
WRITE CYCLE STRESS (KCYS)	0623	50 C, 5.5 V (PSA) & 15.0 V (PSB)	50	KCYS	77	0	
STORAGE LIFE		150C	96	HRS	77	0	
WRITE CYCLE STRESS (KCYS)	0623	85 C, 5.5 V (PSA) & 15.0 V (PSB)	50	KCYS	77	0	
STORAGE LIFE		150C	96	HRS	77	0	
WRITE CYCLE STRESS (KCYS)	0626 *	85 C, 5.5 VOLTS	50	KCYS	77	0	
STORAGE LIFE	*	150C	96	HRS	77	0	
				Total:		**0**	

FAILURE RATE: **MTTF (YRS):**   **81689**   **FITS:**   **1.4**

DEVICE HOURS: **607568**   **FAILS:**   **0**